



Elastomeric Material Solutions Division
 1100 Governor Lea Road, Bear, DE 19701
 (302) 834-2100 (302) 834-4021 (Fax)
 www.rogerscorp.com/arlton

PRODUCT INFORMATION SHEET

ARLON® Product Number 51271R015

PRODUCT DESCRIPTION

Design / Construction

Interleave: 0.003" Polyethylene
Side 1: Uncured Silicone Rubber
Substrate: Style 7628 Fiberglass
Side 2: Uncured Silicone Rubber
Interleave: 0.003" Polyethylene



<u>Rubber Add-On Thickness</u>	<u>Value</u>	<u>Method</u>
Side 1:	0.004"	Arlon SQA-TMS-003
Side 2:	0.003"	Arlon SQA-TMS-003
Overall Thickness:	0.015"	Arlon SQA-TMS-003

Product Color : Red

TYPICAL PROPERTIES

<u>Silicone Properties</u>	<u>Value</u>	<u>Method</u>
Tensile Strength psi	1070	Arlon SQA-TMS-008
Elongation %	300	Arlon SQA-TMS-008
Tear Strength (Die B) lb/in.	90	Arlon SQA-TMS-029
Durometer Shore A Points	60	Arlon SQA-TMS-014
Specific Gravity ---	1.35	Arlon SQA-TMS-024

<u>Substrate Properties</u>	<u>Value</u>	<u>Method</u>
Thickness	0.008"	Arlon SQA-TMS-003
Color	Red	N/A

<u>Product Properties</u>	<u>Value</u>	<u>Method</u>
Dielectric Strength volts/mil	762	Arlon SQA-TMS-020
Bond Strength (S1 to S2) lb/in	7.7	Arlon SQA-TMS-011
Total Product Weight oz/yd ²	16.0	Arlon SQA-TMS-025

SHELF LIFE & PROCESSING RECOMMENDATIONS

Product Shelf Life	6 months from date of manufacture @ 70°F
<i>Note: Shelf life is defined as the duration of time for which the product will meet the physical characteristics outlined on this page. It does not guarantee the product's usefulness in all applications.</i>	
Recommended Cure Cycle	15 minutes @ 350°F and 50 psi
Recommended Post cure Cycle	400°F for 2 hours
Product Operating Temperature	-70°F to 428°F

The data presented in this document represents typical values for the production material.
 Typical values should not be used for specification limits.
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