

**PORON® 4790-92-30012-04P- Extra Soft-Slow Rebound-Supported – Data Sheet**

PROPERTY	TEST METHOD	VALUE
<b>PHYSICAL</b>		
Density, kg/m <sup>3</sup> (lb./ft <sup>3</sup> ) Tolerance, %	ASTM D 3574-95, Test A	480 (30) ± 10
Thickness, mm (inches) Tolerance, mm (inches)		0.30 (0.012) 0.08 (± 0.003)
Standard Color (Code)		Black (04)
Compression Force Deflection Range kPa (psi), Typical kPa(psi)	0.51 cm/min (0.2" / min). Strain Rate Force Measured @ 25% Deflection	16 – 94 (2.4 - 13.6) -
Compression Set, % max.	ASTM D 3574-95 Test D @ 23°C (73°F) ASTM D 3574-95 Test D @ 70°C (158°F)	4  10

The data mentioned above represents results of testing the PORON polyurethane foam only. PORON cellular polyurethane material is supported by being directly cast onto 2 mil polyester film. By casting directly onto the film, a permanent bond is created. Please see physical property data for the film as represented by manufacturer below.

**Supporting Material - Clear Polyester Film (PET)**

PROPERTY	TEST METHOD	VALUE
Coefficient of Friction A/B, (Kinetic)	ASTM D 1894	0.40
Density, kg /m <sup>3</sup> (lb. / ft <sup>3</sup> )	ASTM D 1505	1.395 (87.1)
Modulus, MD, kPa (psi)	ASTM D 882	3.5 x 10 <sup>6</sup> (500,000)
Shrinkage, MD, %, (TD)	39 min. at 150°C (302°F)	1.2 (0.0)
Tensile Strength, MD, kPa (psi)	ASTM D 882	2.1 x 10 <sup>5</sup> (30,000)
Ultimate Elongation	ASTM D 882	150
Yield Strength (F5), kPa (psi)	ASTM D 882	1.0 x 10 <sup>5</sup> (15,000)

Notes:

- - Represents testing not available at this time.
- All metric conversions are approximate.
- Additional technical information is available.
- Typical values should not be used for specification limits.

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