

External sensing board can be attached to the current collector using a laser welding technique



Positive and negative terminals are formed down to cell level for laser weld or wire bond attachment



Signal lines, passive, and active components are directly integrated on the surface of current collector







Markets: Applications:

Electric vehicles: Connections for passenger cars, cylindrical e-Bus, e-Trucks, and prismatic e-Motorcycles, battery cells fork lifts

Battery energy storage







Rogers Corporation
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# ROLINX® Hybrid Product Information



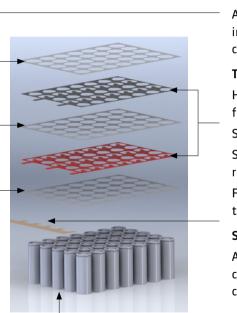


ROLINX Hybrid is Rogers' one-piece solution with an integrated flex circuit, connectors, surface mount components, and other sensing voltage components to plug into the battery module and connect to the battery management system.

#### **Unique Selling Propositions:**

- // Customized single/multi-layer current collector designs
- // Supports various current densities and cell array configurations
- // Tight-tolerance current collectors
- // Integrated signaling lines for Battery Management System (BMS)
- // Integration of passive and active components
- // Quick time-to-market
- // In-house production capabilities

## ROLINX® Hybrid Features



Cylindrical battery cell

#### Top, Middle and Bottom insulation layers

Adhesive-backed (double/single-sided) insulation layers attached to current collectors

#### Top and Bottom Current Collectors/ Conductors

High-precision stamped and laser-cut for tight tolerances

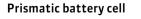
Single/multi-layer configuration

Specific configurations to obtain required outputs

Formed down to cell level positive and negative terminals for laser weld or wire bond attachment

### Sensing and signal lines

Adhesive-backed integrated or laser welded flex circuit with signal lines and passive or active components



#### Parameter Typical value Remarks **Current Collectors** Copper, Aluminum Flexible films: PET, Polyimide Insulation Layers Surface Treatment of Current Collector Tin or Nickel plating 1.0 kV DC Max. Voltage Max. Power up to 300kW **Continuous Operating Temperature Range** -50°C / +125°C 55°C / 95%RH Relative Humidity Cylindrical 18650, 21700, 4680; Prismatic **Battery Cell Types** Current Collector Sizes (W x L) 600X1500 mm Fully customize dimensions **Current Collector Thickness** 0,25 – 4 mm Different thicknesses are available **Insulation Layer Thickness** 0,1 mm - 1,0 mm Thermal activated adhesive Voltage Sense Line ≤2A, 50V SMD Thermistor **Temperature Sensing** 4,7 - 210kΩ at 25°C

ROLINX® Hybrid Specifiction