# PRODUCT SAFETY INFORMATION SHEET

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

<table>
<thead>
<tr>
<th>TRADE NAME:</th>
<th>CLTE Series™ Laminates</th>
</tr>
</thead>
<tbody>
<tr>
<td>CHEMICAL FAMILY:</td>
<td>Polytetrafluoroethylene Composite</td>
</tr>
<tr>
<td>HMIS RATING:</td>
<td>H 1 F 1 R 0</td>
</tr>
<tr>
<td>USE OF ARTICLE:</td>
<td>Printed Circuit Boards</td>
</tr>
<tr>
<td>DATE ISSUED:</td>
<td>October 1, 2015</td>
</tr>
<tr>
<td>COMPANY/UNDERTAKING</td>
<td>Rogers Corporation</td>
</tr>
<tr>
<td>IDENTIFICATION:</td>
<td>1100 Governor Lea Rd</td>
</tr>
<tr>
<td></td>
<td>Bear, DE 19701</td>
</tr>
<tr>
<td></td>
<td>Phone: 001-800-635-9333</td>
</tr>
<tr>
<td></td>
<td>Fax: 001-302-834-2940</td>
</tr>
<tr>
<td></td>
<td>Email: <a href="mailto:msdsinfo@rogerscorporation.com">msdsinfo@rogerscorporation.com</a></td>
</tr>
</tbody>
</table>

## 2. HAZARDS IDENTIFICATION

### CLASSIFICATION OF THE MATERIAL:

<table>
<thead>
<tr>
<th>LABELING REQUIREMENTS:</th>
<th>NE</th>
</tr>
</thead>
</table>

### EFFECTS OF OVEREXPOSURE:

- **INHALATION:** Dust may cause respiratory irritation. Remove to fresh air and seek medical attention if necessary. Exposure to copper fume or PTFE decomposition products may cause symptoms of metal of Polymer Fume Fever. This is characterized by flu-like symptoms (fever, chills, muscle aches) that last 24 hours.

- **EYE CONTACT:** Dust may cause irritation. Flush eyes with water and seek medical attention if necessary.

- **SKIN CONTACT:** Dust may cause irritation. Wash thoroughly with soap and water.

- **INGESTION:** None known.

- **CHRONIC:** NE
3. COMPOSITION/INFORMATION ON INGREDIENTS

This material is produced as an “article” as defined in 20 CFR 1910.1200 and REGULATION (EC) N° 1907/2006 is therefore exempt from the Hazard Communication Standard and REACH. Since this material does not release and will not result in exposure to a hazardous chemical under normal conditions of use, no Safety Data Sheet is required.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>EINECS/ELINCS</th>
<th>%</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polytetrafluoroethylene</td>
<td>9002-84-0</td>
<td>204-126-9</td>
<td>Varies</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Fiberglass</td>
<td>65997-17-3</td>
<td>266-046-0</td>
<td>Varies</td>
<td>5 mg/m³ (Resp. Dust)</td>
<td>1 f/cc (Resp. Fibers)</td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>60676-86-0</td>
<td>262-373-8</td>
<td>Varies</td>
<td>5 mg/m³ (Resp. Dust)</td>
<td>3 mg/m³ (Resp. Dust)</td>
</tr>
<tr>
<td>Ceramic Filler (Nuisance Dust)</td>
<td>NA</td>
<td>NA</td>
<td>Varies</td>
<td>15 mg/m³ (Total Dust)</td>
<td>10 mg/m³ (Total Dust)</td>
</tr>
<tr>
<td>Copper Foil (Dust)</td>
<td>7440-50-8</td>
<td>231-159-6</td>
<td>Varies</td>
<td>1 mg/m³</td>
<td>1 mg/m³</td>
</tr>
</tbody>
</table>

4. FIRST-AID MEASURES

INHALATION: Remove to fresh air. Obtain medical attention if symptoms persist.

EYE CONTACT: Flush eyes with large amounts of water for 15 to 20 minutes. Obtain medical attention if symptoms persist.

SKIN CONTACT: Immediately take off all contaminated clothing and flush area with water for 15 to 20 minutes. Obtain medical attention if symptoms persist.

INGESTION: NA

5. FIRE-FIGHTING MEASURES

FLASH POINT: NE °C (°F)  Flammable Limits: LEL NA UEL NA
AUTOIGNITION TEMPERATURE: NE °C (°F)

EXTINGUISHING MEDIA: Water Spray Foam CO₂
Dry Chemical Other –

SPECIAL FIRE FIGHTING PROCEDURES: Decomposition in a fire may produce toxic fumes. Firefighters should be equipped with self-contained breathing apparatus and turnout gear.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: In case of fire, toxic fumes are emitted. Wear suitable protective equipment. Do not breathe dust. Eliminate sources of ignition. Avoid contact with skin and eyes.

ENVIRONMENTAL PRECAUTIONS: Prevent from entering sewer system, surface water, or soil.

CLEANING METHODS: Sweep or shovel into appropriate container for disposal. Avoid creation of nuisance dust.
7. **HANDLING AND STORAGE**

**HANDLING:** Wear suitable protective equipment, refer to Section 8.

**STORAGE:** Keep in a cool, well-ventilated area.

8. **EXPOSURE CONTROLS/PERSONAL PROTECTION**

**RESPIRATORY PROTECTION:** None needed under normal conditions. If material is heated and odors are noticeable and/or irritating a respirator meeting NIOSH requirements should be used. A qualified individual should evaluate each situation.

**VENTILATION**

- **LOCAL:** Recommended for all industrial operations.
- **GENERAL:** Recommended for all industrial operations.

**PERSONAL PROTECTION**

- **HAND:** Gloves to avoid skin contact if desired.
- **EYE:** Safety glasses with side-shields are recommended in all industrial operations
- **SKIN:** None Required
- **OTHER:** Safety shower/eyewash in the area.

9. **PHYSICAL AND CHEMICAL PROPERTIES**

**APPEARANCE:** Sheet or board (various colors); may be clad with copper.

**ODOR:** None

**PHYSICAL STATE:** Solid

**BOILING POINT:** NA °C (°F)

**MELTING POINT:** 327 °C (°F)

**FREEZING POINT:** NA °C (°F)

**FLASH POINT:** NE °C (°F)

**WATER SOLUBILITY:** In-Soluble

**VAPOR DENSITY:** NA

**VAPOR PRESSURE:** NA

**SPECIFIC GRAVITY:** NA (Water = 1)

**PARTITION COEFFICIENT:** NA

**EVAPORATION RATE:** NA

**RELATIVE DENSITY:** NA

**VISCOSITY:** NA

**AUTO-IGNITION TEMPERATURE:** NA °C (°F)

**DECOMPOSITION TEMPERATURE:** NA °C (°F)

**PH:** NA

**FLAMMABILITY:** NA

10. **STABILITY AND REACTIVITY**

**STABLE X UNSTABLE ___**

**CONDITIONS TO AVOID:** PTFE begins to decompose above 500°F and increases rapidly above 750°F. Processing at these temperatures for prolonged periods of time is not recommended.

**MATERIALS TO AVOID:** NE

**HAZARDOUS POLYMERIZATION:** _____ May Occur  X ____ Does Not Occur

**HAZARDOUS DECOMPOSITION PRODUCTS:** Decomposition may emit hydrofluoric acid, tetrafluoroethylene, hexafluoropropylene, perfluorobutylylene, and carbonyl fluoride.
11. **TOXICOLOGICAL INFORMATION**

**CARCINOGENIC STATUS:**
Fiberglass (continuous filament): IARC Group 3 (unclassifiable as to carcinogenicity to humans).

**ACUTE/CHRONIC:**
NE

**REPRODUCTIVE HAZARDS:**
NE

12. **ECOLOGICAL INFORMATION**

**ECOTOXICITY:**
NE

13. **DISPOSAL CONSIDERATION**

**PHYSICAL/CHEMICAL PROPERTIES AFFECTING DISPOSAL:**
None

**ENVIRONMENTAL TOXICITY DATA:**
NE

**WASTE DISPOSAL METHOD:**
Dispose of in accordance with applicable federal, state, provincial, and local laws and regulations.

14. **TRANSPORT INFORMATION**

**UN NUMBER:**
Not Regulated

**UN PROPER SHIPPING NAME:**
Not Regulated

**HAZARD CLASS (ES):**
Not Regulated

**PACKING GROUP:**
Not Regulated

**ENVIRONMENTAL HAZARDS:**
NE

15. **REGULATORY INFORMATION**

**INTERNATIONAL REGULATIONS:**
Canadian (DSL/NDSL):
Article - exempt

Australian (ACIS):
Article - exempt

Korea (KECI):
Article - exempt

Japan (ENCS, MITI):
Article - exempt

China (IECSC):
Article - exempt

TSCA:
All materials are listed or exempt from TSCA listing.

(Toxic Substances Control Act):
NA

(Comprehensive Emergency Response, Compensation, and Liability Act):
NA

SARA TITLE III:
NA

(Superfund Amendments and Reauthorization Act):
None

This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR 372:

<table>
<thead>
<tr>
<th>CAS #</th>
<th>CHEMICAL NAME</th>
<th>PERCENT BY WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>7440-50-4</td>
<td>Copper</td>
<td>Varies</td>
</tr>
</tbody>
</table>

16. **OTHER INFORMATION**

| NA = Not Applicable | FILE: 99373-CLTE Series-10012015 |
| NE = Not Established |

NC = Not Classified

PREPARED BY: Hongliu Sun

Date Prepared: 10/01/2015

REVIEWED BY: Curtis Kempton

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THESE DATA OR THE RESULT TO BE OBTAINED FROM THE USE THEREOF.

ROGERS CORPORATION ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE TO VENDEES, USERS OR THIRD PARTIES CAUSED BY THE MATERIAL. SUCH VENDEES OR USERS ASSUME ALL RISKS ASSOCIATED WITH THE USE OF THE MATERIAL.