

BISCO® 7304

Medium Silicone Sponge

BISCO® 7304 is a closed-cell silicone sponge material that meets Specification BMS 1-23. It is available in 36"x36" sheets.

Features & Benefits, applicable to all BISCO® Cellular Materials (Foams):

- Temperature independency
- UV/Ozone resistant
- Rated to most stringent flame standards

PROPERTY	TEST METHOD	TYPICAL VALUE*
PHYSICAL		
Color	Visual	Red
Thickness, mm (inches)	Internal	1.59 - 25.40 (0.063 - 1.00)
Density, kg/m ³ (lb./ft ³)	ASTM D1056	560 (35)
Compression Force Deflection, kPa (psi)	ASTM D1056 @ 25% Deflection	41 - 96 (6 - 14)
Compression Set, %	ASTM D1056 100°C (212°F) / 22 hrs	20
Water Absorption, %	ASTM D1056	5
Temperature Resistance, °C (°F)	Internal	-55 to +232 (-67 to +450)
Tensile Strength, MPa (psi)	ASTM D412	>1.38 (>200)
Elongation, %	ASTM D412	150 min

PROPERTY	TEST METHOD	TYPICAL VALUE*
FLAMMABILITY		
Flame Resistance	FMVSS302	Pass

Standard Thickness Tolerances

NOMINAL THICKNESS	TOLERANCE
mm (inches)	mm (inches)
1.59 (0.063)	-1.60 / +0.787 (-0.016 / +0.031)
2.38 (0.094)	-1.60 / +0.787 (-0.016 / +0.031)
3.18 (0.125)	±0.787 (±0.031)
4.76 (0.188)	±0.787 (±0.031)
6.35 (0.250)	-0.787 / +1.194 (-0.031 / +0.047)
7.95 (0.313)	-0.787 / +1.194 (-0.031 / +0.047)
9.53 (0.375)	±1.194 (±0.047)
12.70 (0.500)	±1.194 (±0.047)
15.88 (0.625)	±1.575 (±0.062)
19.05 (0.750)	±2.388 (±0.094)
22.23 (0.875)	±2.388 (±0.094)
25.40 (1.000)	±2.388 (±0.094)

Slit Material and Tape (PSA) Width Tolerances

NOMINAL WIDTH	TOLERANCE
mm (inches)	mm (inches)
914 (36)	+ 25.4/- 0 (+ 1/- 0)

SPECIFICATION

- BMS 1-23

Notes:

*Typical Value- Value is based on historical data. Please note the frequency of testing varies.
Additional industry specifications are available as well. All other properties are based on industry standard guidelines.